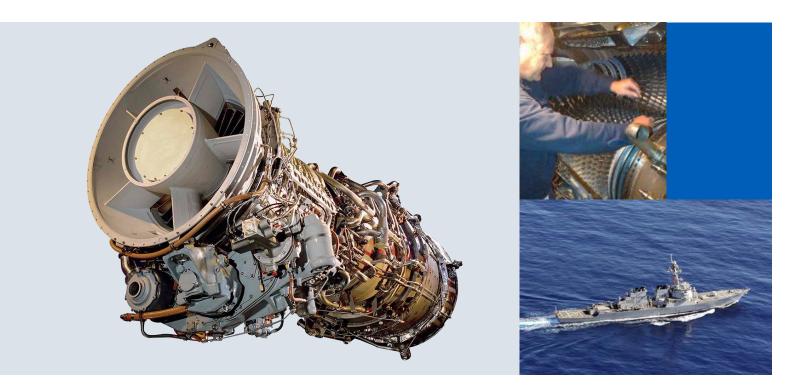


LM2500 Marine Gas Turbine

25 MW (ISO1) or 22 MW (US NSD2) Ratings of Reliable Power



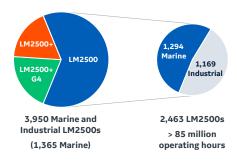
Unmatched experience and reliability

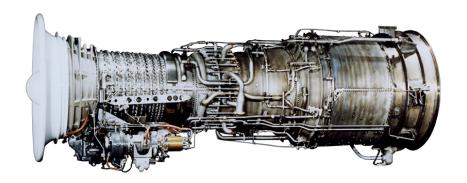
The GE LM2500 is the world's most popular aeroderivative marine gas turbine, backed by GE's commitment to unmatched, reliable propulsion power.

As with all GE marine gas turbines, the LM2500 is supported by ten global depot/service locations. GE offers the LM2500 with extensive auxiliary component options and the new lightweight composite gas turbine module to provide best-inclass power density with the lowest lifecycle costs.

GE's marine business benefits from its parent, GE Aviation, that manufactures all LM aeroderivative gas turbines in Cincinnati, Ohio. These engines serve demanding marine and industrial markets in mechanical and electrical generation applications.

A proven operational record can be traced to GE's continual technology infusion. The LM2500 family of engines has significant commonality, as all are two spool engines.







LM2500 naval family: 36 navies • 1,365 engines • 16+ million hours • 99+% reliability

	ISO Power (MW)	US NSD Power (MW)	Gas Genera	Power Turbine	
Model			High Pressure Compressor (HPC)	High pressure turbine (HPT)	(PT)
LM2500	25.06	22.07	16-stage	2-stage	6-stage free
LM2500+	30.20	26.63	17-stage; added zero-stage blisk		
LM2500+G4	36.98	30.46			

- 1. ISO average performance: 59°F, sea level pressure, 0% relative humidity, no inlet/exhaust losses
- 2. U.S. Navy Standard Day (US NSD) average performance: 100°F ambient air, sea level pressure, 60% relative humidity, 4.0 in H2O inlet loss/6.0 in H2O exhaust loss.

Proven design

- Two-spool engine has no restrictions for cold start-up or operation in harsh environments
- Full enclosure for optimal noise and thermal protection for the crew
- Every U.S. Navy gas turbine is full load tested with the module to ensure acoustic and operational performance
- Shock-qualified via barge test
- Type approvals: ABS NVR, BV, DNV GL, Lloyd's Register Naval, and RINA

Benefits

- Reliability
- Survivability
- Power density
- Simple maintainability
- Enhanced crew safety
- Efficiency



Simple maintainability

- No need for expensive turbine removals with long unavailability; GE's horizontal split compressor makes it easy to insert life-extending technology or make repairs
- Maximize repairs inside the module with the ability to separate gas generator and power turbine
- Navies save millions in repair costs

Lightweight composite module

- One-piece composite carbon fiber construction eliminates corrosion
- Shock, fire and smoke tested
- 5,500 lb wall weight reduction versus steel
- Improved sound attenuation; 60% (4 dBA)
- Reduced wall temperature (25°F to 50°F cooler)
- Improved entrance
 - Access doors are 60% lighter, 6" taller than steel design; large 8"x 18" viewing window
 - New large external plenum access panel
 - o Larger, lighter rear panel for easier maintenance access





Gas turbine package standard contents

- Simple lift skid; pre-wired and piped (fluid feed and drains) and mounted on low-noise shock and vibration mounts
- Full complement of lighting, instrumentation, valves and expansion joints
- Clockwise shaft rotation (viewed aft looking forward)

Package dimensions

All LM2500 models have the same overall package dimensions providing the greatest flexibility in engine arrangement and future power needs. The Lube Scavenging and Conditioning Assembly (LSCA) is a provided off-module skid.

Model	LM2500	LM2500+	LM2500+G4	LSCA
Dry weight - lb (mt)	40,500 (18.4)	43,900 (19.9)		1,290 (0.6)
Baseplate length – in (m)		315	5 (8.0)	52 (1.3)
Baseplate width – in (m)		104	4 (2.6)	31 (0.8)
Height (bottom of baseplate to top of enclosure) – in (m)		96	(2.4)	41 (1.0)
Nominal inlet duct cross section - ft ² (m ²)	48 (4.5)	57	(5.3)	
Nominal exhaust duct cross section - ft ² (m ²)	30 (2.8)	36	(3.3)	

Maximum power performance

LM2500	ISO	US NSD
Output	33,600 shp	29,596 shp
	(25,060 kW)	(22,070 kW)
SFC	0.373 lb/shp-hr	0.383 lb/shp-hr
	(226.9 g/kW-hr)	(233 g/kW-hr)
Heat rate	6,863 Btu/shp-hr; 9,204 Btu/kW-hr	7,051 Btu/shp-hr; 9,456 Btu/kW-hr
(18,400 Btu/lb LFHV)	9,705 kJ/kW-hr	9,974 kJ/kW-hr
Inlet air flow	152.9 lb/s (69.4 kg/s)	140.1 lb/s (63.5 kg/s)
Exhaust gas flow	155 lb/sec	142 lb/sec
	(70.3 kg/sec)	(64.4 kg/sec)
Exhaust gas temperature	1,051°F	1,074°F
	(566°C)	(578°C)
Power turbine speed	3600 rpm	3600 rpm

Power turbine speed 3600 rpm

Gas turbine package customer options

u	as turbine package customer options
•	Composite access door One door; □ Left □ Right
	☐ Two doors; one on each side
•	Fire protection ☐ Water mist ☐ HFP ☐ AFFF ☐ CO2 ☐ Other
•	Engine Start ☐ Electric ☐ Hydraulic ☐ Pneumatic
•	Off engine Lube Storage and Conditioning Assembly (LSCA)
•	Optional off-engine auxiliary systems/skids ☐ Fire suppression ☐ Engine start ☐ Fuel delivery ☐ Engine control unit ☐ Water wash
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