REQUIREMENT G16 10252021

MELT RELATED INDICATIONS (E.G. HARD ALPHA, INCLUSIONS, VOIDS, DRITY WHITE SPOTS, FRECKLES, FOREIGN MATERIAL, ETC.) WHICH ARE FOUND IN FORGINGS OR PARTS AND DO NOT MEET GE AVIATION SPECIFICATIONS, ARE NOT SUBMITTED VIA THE NONCONFORMANCE DOCUMENT SYSTEM AND ARE NOT INTENDED FOR CUSTOMER SHIPMENT, REQUIRE AN INSPECTION REPORT TO BE SUBMITTED TO THE PURCHASER WITHIN THREE BUSINESS DAYS OF THE INSPECTION FINDING. THE REPORT SHALL BE SUBMITTED TO THE GE AVIATION QUALITY REPRESENTATIVE DOCUMENTING THE INDICATION(S) AND SHALL INCLUDE THE FOLLOWING AT A MINIMUM:

SUPPLIER NAME AND ADDRESS
MELT SUPPLIER AND HEAT NUMBER
GE AVIATION PART NUMBER AND SERIAL NUMBER
NOMENCLATURE
INDICATION LOCATION/SIZE
MATERIAL SPECIFICATION
PROJECTED COMPLETION DATE OF EVALUATION
REPRESENTATIVE MICROPHOTOGRAPHS OF INDICATION
INITIAL INDICATION CHARACTERIZATION RESULTS

ULTRASONIC INDICATIONS SHALL BE REPORTED AND CHARACTERIZED PER S-SPEC-1122.