



LM2500+G4

Marine Gas Turbine

GE's LM2500+G4 aeroderivative gas turbine is the fourth generation of the industry standard-setting LM2500 marine gas turbine. The LM2500+G4 main features are increased power (17%) compared to the third generation LM2500+, the same high reliability and availability and the same high efficiency (lower SFC). The LM2500+G4 system's modular design provides for easy and timely repair and refurbishment, with its split compressor casing, in-place blade and vane replacement, in-place hot-section maintenance and external fuel nozzles.

Comparing the Design of the LM2500+G4 to the LM2500+

The increase in power while retaining reliability and maintainability is derived from a combination of a 6% increase in airflow, higher exhaust gas temperatures, and a higher pressure ratio (24.2 versus 23.6) through incorporation of the following, proven technology enhancements:

- Redesigned inlet guide vanes (IGV) and re-staggered stage 0 blisk airfoils
- Increased high-pressure compressor life through changes in rotor materials
- Redesigned stage 1 high-pressure turbine blade with improved cooling and oxidation coating
- Application of thermal barrier coatings to high-pressure turbine stage 1 nozzle
- Material change and improved cooling for the stage 2 nozzle
- Redesigned stage 2 high-pressure turbine rotor for increased life
- Redesigned stages 2 and 3 nozzles of the 6-stage power turbine for increased power output.

Pre-wired, pre-piped and factory-tested for easy installation, the LM2500+G4 module with gas turbine weighs just 50,600 pounds (22,707 kilograms) is 27 feet (8.2 meters) long, 9 feet (2.0 meters) wide and 8 feet (2.4 meters) high. The inlet duct flow area is 57 square feet (5.3 square meters) and the exhaust duct flow area is 36 square feet (3.34 square meters).

The LM2500+G4 was introduced in November of 2005. The first marine application powers the current and future fleet of FREMM frigates for the French, Italian, Moroccan and Egyptian navies. The LM2500+G4 also will power the Italian Navy's new Pattugliatori Polivalenti d'Alta (PPA) multipurpose offshore patrol ships.

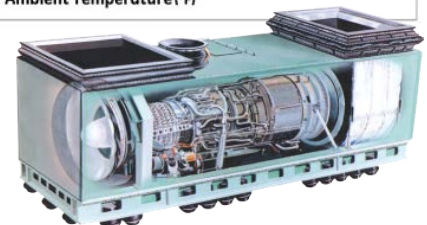
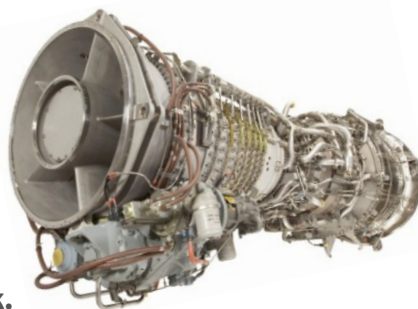
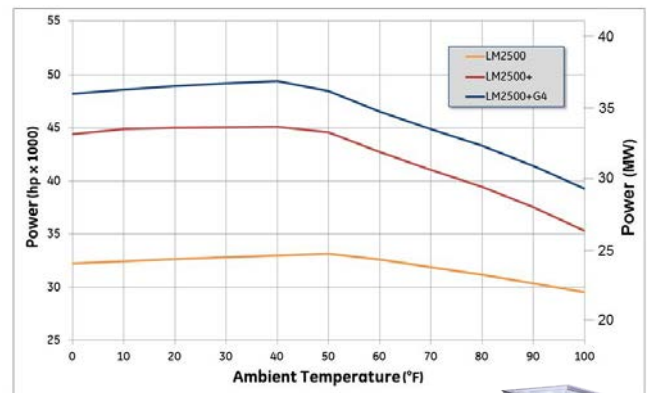
Performance

Output	47,370 shp (35,320 kW)
SFC	.352 lb/shp-hr (214 g/kW-hr)
Heat rate	6,469 Btu/shp-hr
	8,675 Btu/kWs-hr
Exhaust gas flow	9,150 kJ/kWs-hr
	205 lb/sec (93 kg/sec)
Exhaust gas temperature	1,020°F (549°C)
Power turbine speed	3600 rpm

Average performance, 60 Hertz, 59°F, sea level, 60% relative humidity, no inlet/exhaust losses

Max Power vs. Ambient Temperature

losses: inlet/exhaust 4/6 inches (10/15 centimeters) water



LM2500+G4
Marine Module

GE Aviation (Cincinnati, OH)
www.ge.com/marine

LM2500+G4 Marine Gas Turbine

LM2500+G4 Marine Gas Turbine Genset

The LM2500+G4 marine gas turbine can be coupled with an electric generator making an LM2500+G4 marine gas turbine-generator set. This genset is ideal for applications for which electric drive is the propulsion system of choice.

GE furnishes the complete LM2500+G4 gas turbine-generator set using a generator manufacturer acceptable to the customer.

Dimensions*

Base plate width		150 in (3.81 m)
Base plate length		566 in (14.38 m)
Enclosure height		157 in (3.98 m)
Base plate weight		213,500 lb (97,045 kg)
Duct flow areas	Inlet	59.736 sq ft
	Exhaust	36 sq ft

* Exact dimensions, weight and performance vary with the specific generator selected.

Performance

Output	34,700 kW
Heat rate	8,784 Btu/kW-hr
Thermal efficiency	39%

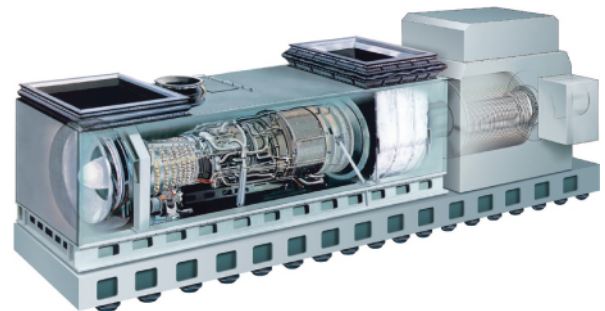
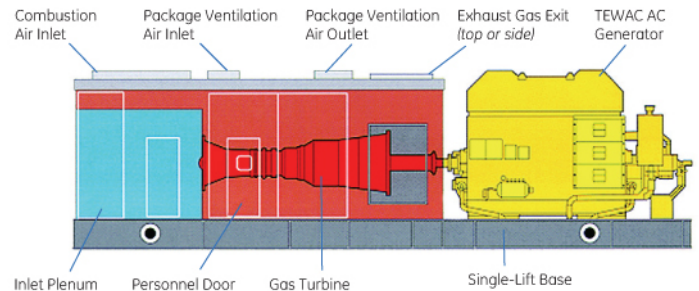
Average performance, 60 Hertz, 59°F, sea level, 60% relative humidity, 4 inches water inlet loss, 6 inches water exhaust loss

Specific Qualifications

The LM2500+G4 gas turbine propulsion system includes the turbine, base and enclosure, and lube oil storage and conditioning assembly.

The first marine application of the LM2500+G4 is to power the current and future fleet of French and Italian frigates of the FREMM program.

This gas turbine has been granted type approval by ABS, BV, DNV, GL, Lloyd's Register and RINA (single annular combustor gas turbine model only).



LM2500+G4 Gas Turbine-Generator Set

